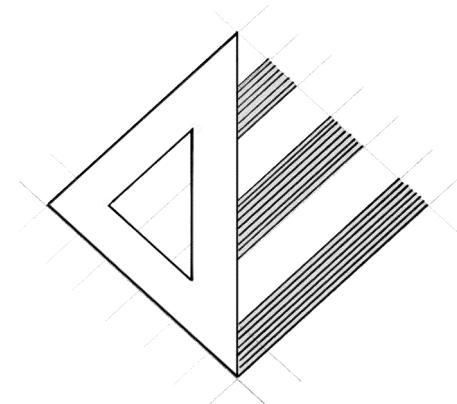


Ball Bearing Life Calculation

Design Inputs					
Bearing Description		DE Bearing	NDE Bearing		
Bearing designation	SKF#	61806	61809	-	
Bore	d	30	45	mm	
Outer diameter	D	42	58	mm	
Width	B	7	7	mm	
Basic dynamic load rating	C	4090	5720	N	
Basic static load rating	C ₀	2900	5000	N	
Fatigue load limit	P _u	146	212	N	
Minimum load factor	k _r	0.015	0.015	-	
Calculation factor	f ₀	13.9	15.1	-	
Mass	m	24	25	g	
Clearance class	-	Normal	Normal	-	
Center to shaft flange	x	10	70	mm	
Preload Locating bearing?		200	N		
Shaft orientation		NDE Bearing			
Required rated life		40 000	h		
Reliability		90	%		
Peak load factor		1.5	-		
Grease	MT33				
Grease has EP properties?	No				
Seals	2RZ Non-contact				
Shaft Material	Stainless Steel 17-4PH				
Housing Material	Aluminium 6061-T6				
Bearing Material	Steel 4140HSTR				



DAVIDSON
ENGINEERING

Project Primary Transmission Shaft

Date 2023-02-05

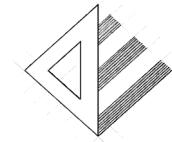
Author Matthew Davidson

Structural and Thermal Loading		Direct to Shaft						
Load case		1	2	3	4	Mean	Peak	
Duty cycle		0.5	0.25	0.15	0.1	-	-	-
Oscillation speed	n _{osc}	40	110	120	150	105	0	ppm
Oscillation range	θ	180	360	360	350	313	0	°
Temperature - Shaft		20	30	50	80	45	90	°C
Temperature - Housing		20	25	45	75	41	90	°C
Radial (at shaft)	Fr	150	250	400	500	325	750	N
Axial (at shaft)	F _a	20	25	30	35	28	10	N
Moment (at shaft)	M	7	5	5	5	6	10	Nm
-	-	loadcase0	loadcase1	loadcase2	loadcase3			-
-	-							-

Ball Bearing Life Calculation

Rated Life Estimation using ISO281

Project	Primary Transmission Shaft
Date	2023-02-05
Author	Matthew Davidson



Structural and Thermal Loading								
	Load case	1	2	3	4	Mean	Peak	
Duty cycle Oscillation speed Oscillation range Temperature - Shaft Temperature - Housing	Duty cycle	0.5	0.25	0.15	0.1	-	-	-
	Oscillation speed	40	110	120	150	105	0	ppm
	Oscillation range	θ	180	360	360	350	313	°
	Temperature - Shaft	20	30	50	80	45	90	°C
	Temperature - Housing	20	25	45	75	41	90	°C
Radial (at shaft) Axial (at shaft) Moment (at shaft)	Radial (at shaft)	Fr	150	250	400	500	325	750
	Axial (at shaft)	Fa	20	25	30	35	28	10
	Moment (at shaft)	M	7	5	5	5	6	Nm
Effective speed	n	40.0	220.0	240.0	291.7	182.3	0.0	rpm

loadcase1
loadcase2
loadcase3

Calculations									
Bearing Loads									
DE Bearing									
Radial load	Fr_1	292	375	550	667	471	1042	N	
Axial load	Fa_1	200	200	200	200	200	200	N	
Axial load ratio	F_a/C_0	0.07	0.07	0.07	0.07	0.07	0.07	-	
Factored axial load ratio	f_0 * F_a/C_0	0.96	0.96	0.96	0.96	0.96	0.96	-	
Axial/radial load factor	F_a/F_r	0.68	0.53	0.36	0.30	0.42	0.19	-	
Radial load factor	X_0	0.60	0.60	0.60	0.60	0.60	0.60	-	
Axial load factor	Y_0	0.50	0.50	0.50	0.50	0.50	0.50	-	
Equivalent static bearing load	P_0	292	375	550	667	471	1042	N	
NDE Bearing									
Radial load	Fr_2	142	125	150	167	146	292	N	
Axial load	Fa_2	220	225	230	235	228	210	N	
Axial load ratio	F_a/C_0	0.04	0.05	0.05	0.05	0.05	0.04	-	
Factored axial load ratio	f_0 * F_a/C_0	0.66	0.68	0.69	0.71	0.69	0.63	-	
Axial/radial load factor	F_a/F_r	1.55	1.80	1.53	1.41	1.56	0.72	-	
Radial load factor	X_0	0.60	0.60	0.60	0.60	0.60	0.60	-	
Axial load factor	Y_0	0.50	0.50	0.50	0.50	0.50	0.50	-	
Equivalent static bearing load	P_0	195	188	205	218	201	292	N	
Static Safety Factor									
Bearing 1	S_0	9.9	7.7	5.3	4.3	6.2	2.8	-	
Bearing 2	S_0	25.6	26.7	24.4	23.0	24.8	17.1	-	
Dynamic Safety Factor									
DE Bearing									
Limit for load ratio	e	0.28	0.28	0.28	0.28	0.28		-	
Radial load factor	X	0.56	0.56	0.56	0.56	0.56		-	
Axial load factor	Y	1.58	1.58	1.58	1.58	1.58		-	
Equivalent dynamic bearing load	P	480	527	625	690	580		N	
Load Ratio	P/C	0.12	0.13	0.15	0.17	0.14		-	
Fatigue limit / dynamic load factor	P_u/P	0.30	0.28	0.23	0.21	0.25		-	
Basic rating life at 90% reliability	L_10	618	468	281	208	350		(10^6 rotations)	
NDE Bearing									
Limit for load ratio	e	0.26	0.26	0.26	0.26	0.26		-	
Radial load factor	X	0.56	0.56	0.56	0.56	0.56		-	
Axial load factor	Y	1.73	1.72	1.71	1.70	1.71		-	
Equivalent dynamic bearing load	P	460	456	477	493	471		N	
Load Ratio	P/C	0.08	0.08	0.08	0.09	0.08		-	
Fatigue limit / dynamic load factor	P_u/P	0.46	0.46	0.44	0.43	0.45		-	
Basic rating life at 90% reliability	L_10	1921	1967	1728	1561	1789		(10^6 rotations)	
Life adjustment factor for reliability	a_1	1.0	1.0	1.0	1.0	1.0		-	
Life modification factor	a_ISO	1.0	1.5	2.0	1.8	1.0		-	
Estd. Rated Life (ISO281) : DE Bearing									
Weighted Av.									
Predicted life at 90% reliability	L_10mh	257,420h	53,211h	38,979h	21,402h	31,984h	150,000h		
Predicted life @ design reliability (90%)	L_1mh	257,420h	53,211h	38,979h	21,402h	31,984h	150,000h		
Life safety factor against design life	S.F.	6.4	1.3	1.0	0.5	1	4		
Estd. Rated Life (ISO281) : NDE Bearing									
Weighted Av.									
Predicted life at 90% reliability	L_10mh	800,477h	223,569h	239,956h	160,565h	163,608h	508,181h		
Predicted life @ design reliability (90%)	L_1mh	800,477h	223,569h	239,956h	160,565h	163,608h	508,181h		
Life safety factor against design life	S.F.	20.0	5.6	6.0	4	4	13		